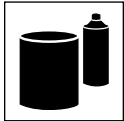




Hot Intercoat Adhesion Promoter HHM-6222™

Description

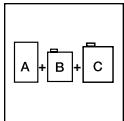
Hot Intercoat Adhesion Promoter is formulated to provide protection for graphics and art work in custom paint applications. Ideal for protecting the basecoat and graphics from damage during the taping and masking process. It is also useful for making repairs and blending custom pearls and candy colors. **This product is not suitable for use as a topcoat clear.**



General Information

Components

- Hot Intercoat Adhesion Promoter HHM-6222™
- Hot Reducer Fast HHR-7065™
- Hot Reducer Medium HHR-7075™
- Hot Reducer Slow HHR-7085™



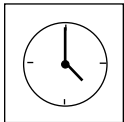
Mix Ratio / Viscosity

Combine the components by volume or weight, then mix thoroughly.

	Volume	Cumulative Quart Weight
HHM-6222™	2 Parts	581.0
HHR-7065™ / HHR-7075™ / HHR-7085™	1 Part	841.0

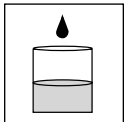
Tips for Success

- Use the fastest reducer that the job will allow.
- For optimal film properties, add 1 ounce of HHA-8005™ Activator to a ready-to-spray quart of HHM-6222™.



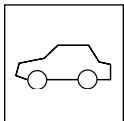
Pot Life

Unlimited



Tinting

Up to 5% with MasterTint® mixing colors that are 6.0 VOC or below.
Pearls: See Hot Hues™ Hot Efx™ Powder Additives Application Guide



Application

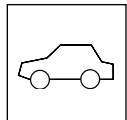
Substrates

- Apply over properly sanded and cleaned OEM finishes
- Apply over properly dry basecoat graphics and art work



UNLEASH THE COLOR™

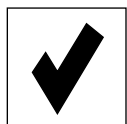
Hot Intercoat Adhesion Promoter HHM-6222™



Clearcoats

Hot Hues™ Hot Intercoat Adhesion Promoter HHM-6222™ must be clearcoated for durability.

Hot Clear Urethane Panel Clear, HHC-5000™
Hot Clear Urethane Baking Clear, HHC-5100™
Hot Clear High Speed Clear, HHC-5400™



Gun Setups*

Conventional

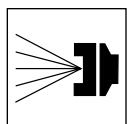
Siphon Feed: 1.4 mm - 1.6 mm (.055" - .066")
Gravity Feed: 1.4 mm - 1.6 mm (.055" - .066")

HVLP

Siphon Feed: 1.6 mm - 1.8 mm (.063" - .070")
Gravity Feed: 1.3 mm - 1.6 mm (.051" - .063")

Tips for Success

Gravity and HVLP equipment usually perform better than siphon.



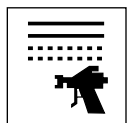
Air Pressure*

Conventional

Siphon Feed: 25 - 30 lbs psi @ the gun.
Gravity Feed: 25 - 30 lbs psi @ the gun.

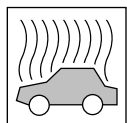
HVLP

Siphon Feed: 6 - 8 lbs psi @ the cap.
Gravity Feed: 6 - 8 lbs psi @ the cap.



Application

Apply two coats Hot Intercoat Adhesion Promoter HHM-6222™ in a medium wet application. Allow complete flash off (dry to touch) prior to applying the second coat. Do not use Hot Intercoat Adhesion Promoter HHM-6222™ as a clear surfacer or build up clear. Do not use Hot Intercoat Adhesion Promoter HHM-6222™ as a topcoat clear. It provides no UV protection.



Flash/Dry Times

Flash between Coats 10 minutes.

Air Dry @ 70°F

Flash before Clearcoat: 30 minutes.
Flash before Tape: 60 minutes.
Flash before Two-Toning: 60 minutes.
Maximum Allowable Dry before Clearcoating: 12 hours.*

*If dry time exceeds 12 hours, sand with P600 grit or finer prior to applying clear.



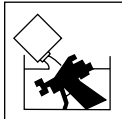
UNLEASH THE COLOR™

Hot Intercoat Adhesion Promoter HHM-6222™



Sanding

Hot Intercoat Adhesion Promoter HHM-6222™ can be applied to a smooth semi-gloss finish and does not require sanding. To remove dirt nibs or to provide an absolute flat surface, sanding can be performed after 60 minutes. Sand with P600 or finer, depending on subsequent application.



Cleanup

Clean spray equipment as soon as possible with DuPont Lacquer Thinner or DuPont Gun and Equipment Cleaner.

Physical Properties

VOC: <6.18 lbs/gal RTS
Weight Solids: 17.673%
Volume Solids: 13.815%
Gallon Weight: 7.69 pound/usg

VOC Regulated Areas

These directions refer to the use of products which may be restricted or require special mixing instructions in VOC regulated areas. Follow mixing and usage recommendations in the VOC Compliant Products Chart for your area.

Safety and Handling

Before using any Hot hues product, be sure to read all safety directions and warnings. WEAR A PROPERLY FITTED AIR PURIFYING RESPIRATOR with organic vapor cartridges (NIOSH approved TC-23C) and particulate filter (NIOSH TC-84A), eye protection, gloves and protective clothing during application and until all vapors and spray mists are exhausted. In confined spaces, or in situations where continuous spray operations are typical, or if proper air purifying respirator fit is not possible, wear a positive-pressure, supplied air respirator (NIOSH TC-19). In all cases follow respirator manufacturer's directions for respirator use. Do not permit anyone without protection in the painting area. This product is intended for industrial use only by professional, trained painters.

